

1. Abstract

Calculation overview							
■ SKF Explorer							
		Bearing rating life		Grease	Static safety factor	Frictional moment	Power loss
Designation		Basic	SKF life	Relubrication interval		Total	
		$L_{10h}$ (h)	$L_{10mh}$ (h)	$t_f$ (h)	$S_0$	$M$ (Nmm)	$P_{loss}$ (W)
Left	■ 6205	> 2x10^5	> 2x10^5	10900	> 20	1.11	0.17
Right	■ 6205	> 2x10^5	> 2x10^5	10900	> 20	5.71	0.87

Left bearing

**Consideration**

All calculated values are best estimates resulting from the input data and assumptions, and well-recognized data sources, and well-established calculation methods.

SKF follows standards and methods suggested by Greenhouse Gas Protocol for CO<sub>2</sub> estimates.

For details about data, methods, and assumptions used, follow the link below.

If you intend to use these values for decision making, contact SKF for more details and correct interpretation of calculation results.

The values calculated by SKF Product select should not be compared with values obtained from other tools or sources, unless you are confident about the data sources, methods and assumptions used. [More info](#)

**Consideration**

Low viscosity ratio k, reduced asperity contact. It is recommended to select a higher viscosity lubricant or improve cooling. It is not appropriate to look at basic rating life only. Instead use SKF rating life method. Recommended to use anti-wear (AW) or extreme pressure (EP) additives to reduce wear [More info](#)

**Consideration**

For rating life results above 100000 hours, other failure modes than those included in the current rating life models will dominate and limit the life of the bearing.

Right bearing

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## 2. Input

### 2.1. Bearing data

Designation	Bearing type	Principal dimensions			Basic load ratings		Fatigue load limit $P_u$ (kN)	Speed ratings		Clearance class
					Dynami c	Static		Reference	Limiting	
		d (mm)	D (mm)	B (mm)	C (kN)	$C_0$ (kN)		$n_{ref}$ (r/min)	$n_{lim}$ (r/min)	
Left ■ <u>6205</u>	Deep groove ball bearing	25.0	52.0	15.0	14.8	7.8	0.335	28000.0	18000.0	Normal
Right ■ <u>6205</u>	Deep groove ball bearing	25.0	52.0	15.0	14.8	7.8	0.335	28000.0	18000.0	Normal

### 2.2. Loads & Speed

Locating		1								
Bearing distance		60.5 mm								
Shaft orientation		Vertical								
Rotating ring		Inner ring rotation								
		Coordinate system	Coordinates			Forces			Speed	Case weight
Load			x r (mm)	y θ (mm deg)	z (mm)	Fx Fr (kN)	Fy Fθ (kN)	Fz (kN)	(r/min)	
LC1	F1	Cartesian	0.0	0.0	180.0	0.01	0.01	0.03	1450.0	1

### 2.3. Temperature

Load cases	Left		Right	
	Inner ring (°C)	Outer ring (°C)	Inner ring (°C)	Outer ring (°C)
LC1	70	70	70	70

Maximum temperature is used for calculating the actual viscosity,  $\kappa$ ,  $a_{SKF}$  and SKF rating life.

Mean temperature is used for calculating bearing friction and power loss.

## 2.4. Lubrication

		Lubricant	Lubricant	Effective EP additives	Viscosity		Contamination	
Designation		Type	method		@40°C (mm <sup>2</sup> /s)	@100°C (mm <sup>2</sup> /s)	Method	Cleanliness / Factor
Left	■ <a href="#">6205</a>	Grease	Viscosity at 40°C and 100°C	False	36.0	6.6	Detailed guidelines	High cleanliness
Right	■ <a href="#">6205</a>	Grease	Viscosity at 40°C and 100°C	False	36.0	6.6	Detailed guidelines	High cleanliness

## 2.5. CO<sub>2</sub> emissions settings

	Designation	Input energy mix manually	Geographical location	Period of interest [Years]	Time operational [%]
Left	■ <a href="#">6205</a>	False	European Union	1	100
Right	■ <a href="#">6205</a>	False	European Union	1	100

## 2.6. Fits and tolerances

		Requirements	Tolerance Class		Calculated interference	Include Smoothing
Designation		Guidance	Housing	Shaft		
Left	■ <a href="#">6205</a>	False	J6	js5	True	True
Right	■ <a href="#">6205</a>	False	H6	j5	True	True

### 3. Results

#### 3.1. Loads & static safety

		Load ratio	Static safety factor	Equivalent dynamic load	Equivalent static load
	Designation	C/P	$S_0$	$P$ (kN)	$P_0$ (kN)
Left	■ 6205	> 100	> 20	0.03	0.0279
Right	■ 6205	> 100	> 20	0.09	0.0421

#### 3.2. Bearing minimum load

		Reaction forces		Minimum load	
	Designation	Radial	Axial		Requirements
		$F_r$ (kN)	$F_a$ (kN)	$F_{rm}$ (kN)	met?
Left	■ 6205	0.0279	0	0.0275	yes
Right	■ 6205	0.0421	-0.03	0.0275	yes

#### 3.3. Adjusted reference speed

		Adjusted reference speed	Adjustment factors	
	Designation		For bearing load P	For oil viscosity
		$n_{ar}$ (r/min)	$f_p$	$f_v$
Left	■ 6205	43500	1.0	1.56
Right	■ 6205	43500	1.0	1.56

#### 3.4. Lubrication conditions

		Operating viscosity			Viscosity ratio
	Designation	Actual	Rated	Rated @ 40 °C	
		$v$ (mm <sup>2</sup> /s)	$v_1$ (mm <sup>2</sup> /s)	$v_{ref}$ (mm <sup>2</sup> /s)	$\kappa$
Left	■ 6205	13.3	15.8	50.1	0.84
Right	■ 6205	13.3	15.8	50.1	0.84

### 3.5. Grease life and relubrication interval

		Relubrication interval	Grease quantity	Speed factor
Designation			Side	Speed x mean diameter
		$t_f (h)$	$G_p (g)$	$nd_m (mm/min)$
Left	■ <u>6205</u>	10900	4	56600
Right	■ <u>6205</u>	10900	4	56600

### 3.6. Bearing rating life

		Bearing rating life		SKF life modification factor	Contamination factor
Designation		Basic	SKF		
		$L_{10h} (h)$	$L_{10mh} (h)$	$a_{skf}$	$\eta_c$
Left	■ <u>6205</u>	> 2x10 <sup>5</sup>	> 2x10 <sup>5</sup>	50.0	0.46
Right	■ <u>6205</u>	> 2x10 <sup>5</sup>	> 2x10 <sup>5</sup>	50.0	0.46

#### Left bearing

##### Consideration

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##### Consideration

For rating life results above 100000 hours, other failure modes than those included in the current rating life models will dominate and limit the life of the bearing.

#### Right bearing

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### 3.7. Bearing friction & power loss

Designation	Frictional moment		Friction sources				Power loss
	Total	At start 20-30°C and zero speed	Rolling	Sliding	Seals	Drag loss	
	$M$ (Nmm)	$M_{\text{start}}$ (Nmm)	$M_{\text{rr}}$ (Nmm)	$M_{\text{sl}}$ (Nmm)	$M_{\text{seal}}$ (Nmm)	$M_{\text{drag}}$ (Nmm)	$P_{\text{loss}}$ (W)
Left ■ <a href="#">6205</a>	1.11	0.04	1.09	0.02	0	0	0.17
Right ■ <a href="#">6205</a>	5.71	1.13	5.14	0.57	0	0	0.87

### 3.8. Bearing frequencies

Designation	Rotational frequencies				Frequency of over-rolling		
	Inner ring	Outer ring	Rolling element set & cage	Rolling element about its axis	Point on inner ring	Point on outer ring	Rolling element
	$f_i$ (Hz)	$f_e$ (Hz)	$f_c$ (Hz)	$f_r$ (Hz)	$f_{ip}$ (Hz)	$f_{ep}$ (Hz)	$f_{rp}$ (Hz)
Left ■ <a href="#">6205</a>	24.167	0.0	9.626	56.97	130.862	86.638	113.941
Right ■ <a href="#">6205</a>	24.167	0.0	9.626	56.97	130.862	86.638	113.941

### 3.9. Estimation of CO<sub>2</sub> emissions over period of interest

Designation	CO <sub>2</sub> emissions caused by bearing production	CO <sub>2</sub> emissions during bearing operation - over period of interest			Resources consumed during bearing operation - over period of interest	
		Frictional power loss	Grease consumption	Sum of CO <sub>2</sub> during operation	Energy	Grease
	kg of CO <sub>2</sub>	kg of CO <sub>2</sub>	kg of CO <sub>2</sub>	kg of CO <sub>2</sub>	kWh	kg
Left ■ <a href="#">6205</a>	* 0.5 ( <a href="#">Learn more</a> )	0.7	0.0	0.7	1.48	< 0.01
Right ■ <a href="#">6205</a>	* 0.5 ( <a href="#">Learn more</a> )	3.5	0.0	3.5	7.6	< 0.01

\* Value is not designation specific, but based on bearing mass

#### Left bearing

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## 3.10. Fits and tolerances

### 3.10.1. Tolerances

Designation	Shaft outer diameter		Bearing bore		Bearing outer diameter		Housing bore		Smoothing	
	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Shaft and bearing bore	Bearing outer ring and housing
	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )
Left ■ <a href="#">6205</a>	-4	4	-10	0	-13	0	-6	13	4	12
Right ■ <a href="#">6205</a>	-4	5	-10	0	-13	0	0	19	4	12

### Consideration

For the tolerances calculation, the normal tolerance for the bearing bore and outer diameter is used.

### 3.10.2. Fits, Probable Interference (+) / Clearance (-)

Designation		Shaft			Housing		
		Probable minimum	Middle	Probable maximum	Probable minimum	Middle	Probable maximum
		( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )	( $\mu\text{m}$ )
Left	■ <a href="#">6205</a>	-6	1	8	-34	-22	-10
Right	■ <a href="#">6205</a>	-5	2	8	-40	-28	-16