

<u>Size</u>	<u>Material</u>	<u>Core mm</u>	<u>Yield Strength MPa</u>	<u>Force @ Yield Mpa</u>	<u>Force @ 65% Yield kN</u>	<u>Force @ 80% Yield kN</u>
M4	A2-70	3.11	450	3.4	2.2	2.7
	Bumax 88	3.11	640	4.9	3.2	3.9
	12.9	3.11	1100	8.4	5.4	6.7
M6	A2-70	4.74	450	7.9	5.2	6.4
	Bumax 88	4.74	640	11.3	7.3	9.0
	12.9	4.74	1100	19.4	12.6	15.5
M8	A2-70	6.4664	450	14.8	9.6	11.8
	Bumax 88	6.4664	640	21.0	13.7	16.8
	12.9	6.4664	1100	36.1	23.5	28.9