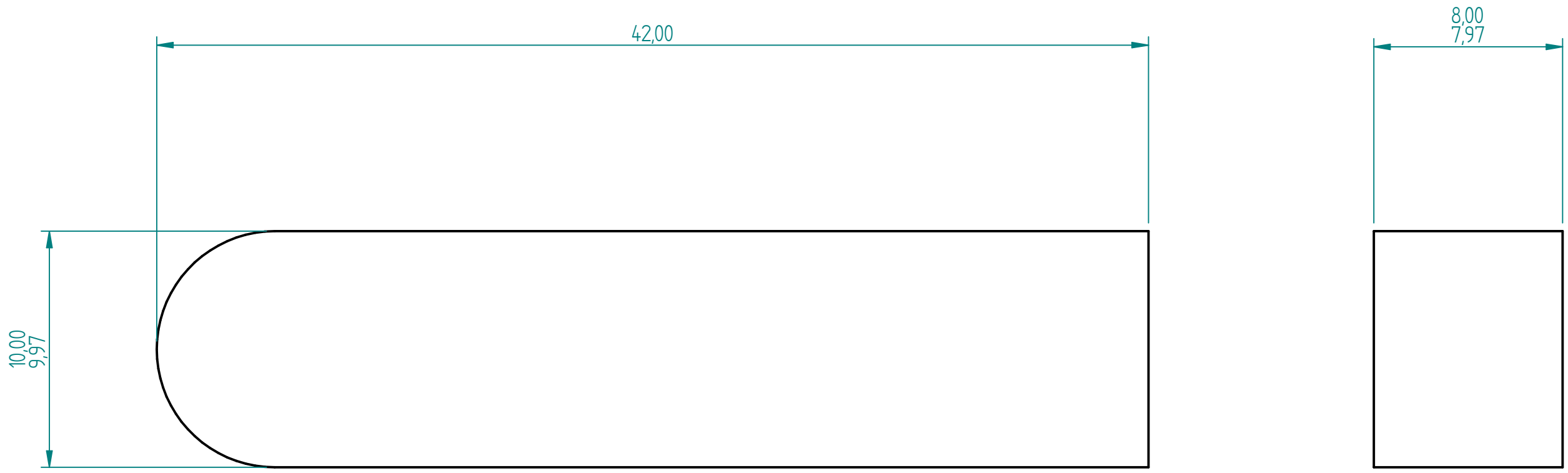


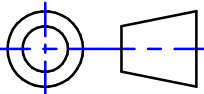
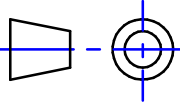







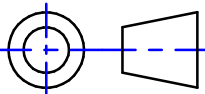
DO NOT SCALE - IF IN DOUBT, ASK







| | | | | | | | | | | | | |
|------------|----------|------------|--|--|--|--|--------|-----------------------------|----------------|--|-------------|--|
| | | | | | | QTY | | OFF | | | | |
| | | | | | | W/O | | | | | | |
| | | | MATERIAL: - Stainless steel | | | HEAT TREATMENT: - NONE | | | FINISH: - NONE | | Customer: - | |
| | | | WELD AT  OR // // // // | | THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED.  SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799 | 3RD. ANGLE PROJECTION  | | | DRAWN | | George | |
| | | | REMOVE ALL SHARP EDGES | | | | | | CHKD. | | | |
| | | | TOOL No. & COMPONENT No. TO BE CLEARLY MARKED WHERE APPLICABLE | | | | | | DATE | | 29/07/2025 | |
| | | | UNSPECIFIED TOLERANCES | | | MM. | INCHES | | SCALE. | | | |
| | | | WHOLE NUMBERS | | | ±0.4 | ±1/64" | | | | | |
| | | | ONE PLACE DECIMAL | | ±0.25 | ±0.010" | | | | | | |
| | | | TWO PLACE DECIMALS | | ±0.13 | ±0.005" | | | | | | |
| | | | THREE PLACE DECIMALS | | ±0.13 | ±0.005" | | | | | | |
| A | ISSUE | 29/07/2025 | ANGULAR | | ±0° 30' | ±0° 30' | | DRAWING NUMBER 41005-118 | | | | |
| ISS' LEVEL | REVISION | DATE | HOLE SIZE | | +0.15/-0.00 | +0.006"/-0.000" | | | | | | |
| | | | | | | DESCRIPTION COUPLING KEY | | | | | | |





| | | | | | | | | | | | | | | |
|------------|--|--|---|------------------------|--|-----------------|--|---------|--|---------------------------------|--|---------|--------------|--|
| | | | | | | | | | | QTY | | OFF | | |
| | | | | | | | | | | W\O | | | | |
| | | | <u>MATERIAL</u> | | | | <u>HEAT TREATMENT</u> | | | | <u>FINISH</u> | | | |
| | | | Stainless steel | | | | NONE | | | | NONE | | | |
| | | | THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED. <div>COPYRIGHT 2025</div> <div>©</div> | | | | <div>STT</div> <div>SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2, PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799</div> | | | | <div></div> | | DRAWN George | |
| A | | ISSUE | | | | | | | | | 29/07/2025 | | DATE | |
| ISS' LEVEL | | REVISION | | DATE | | | | | | PROJECTION | | SCALE:- | | |
| | | WELD AT  OR  | | UNSPECIFIED TOLERANCES | | MM. | | INCHES | | DESCRIPTION COUPLING KEY | | | | |
| | | GRIND AT 'G' | | WHOLE NUMBERS | | ±0.4 | | ±1/64" | | | | | | |
| | | REMOVE ALL SHARP EDGES | | ONE PLACE DECIMAL | | ±0.25 | | ±0.010" | | | | | | |
| | | | | TWO PLACE DECIMAL | | ±0.13 | | ±0.005" | | | | | | |
| | | TOOL NUMBER AND COMPONENT NUMBER TO BE CLEARLY MARKED WHERE APPLICABLE. | | THREE PLACE DECIMAL | | ±0.13 | | ±0.005" | | | | | | |
| | | | | ANGULAR | | ±0° 30' | | ±0° 30' | | | | | | |
| HOLE SIZE | | | | +0.15/-0.00 | | +0.006"/-0.000" | | | | | | | | |
| | | | | | | | | | | SHEET 1 | | | | |
| | | | | | | | | | | DRAWING NUMBER 41005-118 | | | | |

DO NOT SCALE - IF IN DOUBT, ASK


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|------------|----------|------------|--|--|---|---|---|-----------------------------|----------------|---|-------------|------------|--------|
| | | | | | | QTY | | OFF | | | | | |
| | | | | | | W/O | | | | | | | |
| | | | MATERIAL: – Stainless steel | | | HEAT TREATMENT: – NONE | | | FINISH: – NONE | | Customer: – | | |
| | | | WELD AT  OR  | | THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED. © COPYRIGHT 2025 |  | SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799 | | | 3RD. ANGLE PROJECTION | | DRAWN | George |
| | | | REMOVE ALL SHARP EDGES | | | | | | |  | | CHKD. | |
| | | | TOOL No. & COMPONENT No. TO BE CLEARLY MARKED WHERE APPLICABLE | | | | | | | DATE | | 29/07/2025 | |
| | | | | | | | | | | | | | |
| | | | UNSPECIFIED TOLERANCES | | MM. | INCHES | | SHEET 2 | | SCALE. | | | |
| | | | WHOLE NUMBERS | | ±0.4 | ±1/64" | | | | | | | |
| | | | ONE PLACE DECIMAL | | ±0.25 | ±0.010" | | DRAWING NUMBER 41005-118 | | | | | |
| | | | TWO PLACE DECIMALS | | ±0.13 | ±0.005" | | | | | | | |
| | | | THREE PLACE DECIMALS | | ±0.13 | ±0.005" | | | | | | | |
| A | ISSUE | 29/07/2025 | ANGULAR | | ±0° 30' | ±0° 30' | | | | | | | |
| ISS' LEVEL | REVISION | DATE | HOLE SIZE | | +0.15/-0.00 | +0.006"/-0.000" | | | | | | | |
| | | | | | | DESCRIPTION COUPLING KEY | | | | | | | |

| | | | | | | | | | | | | | | |
|------------|----------|------------|--|--|--|-------------------|-----------------------------|---|---------------------------------|---|---|--|----------------|---------------------------------|
| | | | | | | | | | | QTY | | OFF | | |
| | | | | | | | | | | W/O | | | | |
| | | | | | | | MATERIAL: – Stainless steel | | | HEAT TREATMENT: – NONE | | | FINISH: – NONE | |
| | | | | WELD AT  OR // // // // | | | UNSPECIFIED TOLERANCES | MM. | INCHES | THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES. LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED. |  SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799 |  COPYRIGHT 2025 | DRAWN | George |
| | | | GRIND AT 'G' | | | WHOLE NUMBERS | ±0.4 | ±1/64" | CHKD. | | | | | |
| | | | REMOVE ALL SHARP EDGES | | | ONE PLACE DECIMAL | ±0.25 | ±0.010" | DATE | | | | 29/07/2025 | |
| | | | TOOL NUMBER AND COMPONENT NUMBER TO BE CLEARLY MARKED WHERE APPLICABLE. | TWO PLACE DECIMAL | | ±0.13 | ±0.005" |  | DESCRIPTION COUPLING KEY | | | SHEET 3 | | DRAWING NUMBER 41005-118 |
| | | | | THREE PLACE DECIMAL | | ±0.13 | ±0.005" | | | | | | | |
| A | ISSUE | 29/07/2025 | | ANGULAR | | ±0° 30' | ±0° 30' | | | | | | | |
| ISS' LEVEL | REVISION | DATE | | HOLE SIZE | | +0.15/-0.00 | +0.006"/-0.000" | | | | | | | |

DO NOT SCALE - IF IN DOUBT, ASK

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|------------|----------|------------|------------|----------|------|-----------|---|------------------------|-----------------|-----------------------------|--|---|--|-----------------------------|--------|
| | | | | | | | | | | | | QTY | | OFF | |
| | | | | | | | | | | | | W/O | | | |
| | | | | | | | | | | MATERIAL: - Stainless steel | | HEAT TREATMENT: - NONE | | FINISH: - NONE | |
| | | | | | | | WELD AT  OR // | UNSPECIFIED TOLERANCES | MM. | INCHES | THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES. LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED. |  SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799 |  COPYRIGHT 2025 | DRAWN | George |
| | | | | | | | GRIND AT 'G' | WHOLE NUMBERS | ±0.4 | ±1/64" | | | | CHKD. | |
| | | | | | | | REMOVE ALL SHARP EDGES | ONE PLACE DECIMAL | ±0.25 | ±0.010" | | | DATE | 29/07/2025 | |
| | | | | | | | TOOL NUMBER AND COMPONENT NUMBER TO BE CLEARLY MARKED WHERE APPLICABLE. | TWO PLACE DECIMAL | ±0.13 | ±0.005" |  | DESCRIPTION COUPLING KEY | SHEET 4 | DRAWING NUMBER 41005-118 | |
| | | | | | | | | THREE PLACE DECIMAL | ±0.13 | ±0.005" | | | | | |
| | | | | | | | | ANGULAR | ±0° 30' | ±0° 30' | | | | | |
| | | | | | | HOLE SIZE | | +0.15/-0.00 | +0.006"/-0.000" | | | | | | |
| A | ISSUE | 29/07/2025 | | | | | | | | | | | | | |
| ISS' LEVEL | REVISION | DATE | ISS' LEVEL | REVISION | DATE | | | | | | | | | | |

DO NOT SCALE - IF IN DOUBT, ASK

| | | | |
|--|-------|------------|--|
| QTY | | OFF | |
| W\O | | | |
| FINISH : - NONE | | | |
|  COPYRIGHT 2025 | DRAWN | George | |
| | CHKD. | | |
| SHEET 5 | DATE | 29/07/2025 | |
| DRAWING NUMBER 41005-118 | | | |

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|--|--|--|--|--|--|--|--|--|--|--|---|--|---|--|---|--|---|--|--|--|
| | | | | | | MATERIAL – Stainless steel | | | HEAT TREATMENT – NONE | | FINISH – NONE | | | | | | | | | |
| | | | | | | WELD AT OR GRIND AT 'G' REMOVE ALL SHARP EDGES | | | UNSPECIFIED TOLERANCES WHOLE NUMBERS ONE PLACE DECIMAL TWO PLACE DECIMAL THREE PLACE DECIMAL ANGULAR HOLE SIZE | | MM. ±0.4 ±0.25 ±0.13 ±0.13 0° 30' +0.15/-0.00 | | INCHES ±1/64" ±0.010" ±0.005" ±0.005" 0° 30' +0.006"/0.000" | | THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES, LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED. | |  SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRAC T W8 4PS TEL 01927 511709 | | © COPYRIGHT 2025 DRAWN George CHKD. DATE 29/07/2025 | |
| | | | | | | TOOL NUMBER AND COMPONENT NUMBER TO BE CLEARLY MARKED WHERE APPLICABLE. | | | 3RD ANGLE PROJECTION  | | DESCRIPTION COUPLING KEY | | SHEET 5 DRAWING NUMBER 41005-118 | | | | | | | |
| A ISSUE ISS' LEVEL REVISION DATE ISS' LEVEL REVISION DATE | | | | | | | | | | | | | | | | | | | | |