







N\Orawing Files\41005\112 - SHAFT.dft					DO NOT SCA	LE - IF IN DOUBT	T, ASK						
												QTY	OFF
	ı				г				MITERIA		LIEAT TREATMENT III O T EX 7 EO O	W\O	
						WELD AT ▶ OR /////	UNSPECIFIED TOLERANCES	MM.	MATERIAL: - Stai	THIS DRAWING IS THE PROPERTY OF	HEAT TREATMENT: - H & T 56 / 58 RC  SPECIALIST TOOLING TECHNOLOGIES LTD	FINISH: - NONE	DRAWN Jon
						GRIND AT 'G' REMOVE ALL SHARP EDGES	WHOLE NUMBERS  ONE PLACE DECIMAL	±0.4 ±0.25	±1/64" ±0.010"	THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES. LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED.	SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD	© COPYRIGHT 2025	CHKD.
							TWO PLACE DECIMAL  THREE PLACE DECIMAL	±0.13	±0.005"	PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED.		SHEET 4	DATE 03/08/2021
		03/08/2021				TOOL NUMBER AND COMPONENT NUMBER TO BE CLEARLY MARKED WHERE APPLICABLE.	ANGULAR	±0° 30'	±0° 30'	3RD. ANGLE PROJECTION	DESCRIPTION SHAFT	drawing number 41005–112	
ISS' LEVEL R	REVISION	DATE ISS' LEVEL	REVISION	DATE		WHILINE APPLICABLE.	HOLE SIZE	+0.15/-0.00	+0.006"/-0.000"		JIMII	4 100J-11Z	

Α	ISSUE				
ISS' LEVEL	REVISION	DATE	ISS' LEVEL	REVISION	DATE

HEAT TREATMENT: – H & T 56 / 58 Rc MATERIAL: – Stainless Steel, 440C FINISH: - NONE INCHES

±1/64"

±0.010"

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TECHNOLOGIES. LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED. WELD AT ► OR ///// UNSPECIFIED TOLERANCES MM. SPECIALIST TOOLING TECHNOLOGIES LTD
UNIT 2 PARK32
PARK ROAD
PONTEFRACT WF8 4PS
TEL 01977 511799 © COPYRIGHT 2025 WHOLE NUMBERS GRIND AT 'G' REMOVE ALL SHARP EDGES ONE PLACE DECIMAL ±0.25 TWO PLACE DECIMAL ±0.13 TOOL NUMBER AND
COMPONENT NUMBER TO
BE CLEARLY MARKED
WHERE APPLICABLE. THREE PLACE DECIMAL ±0.13 3RD. ANGLE PROJECTION DESCRIPTION DRAWING NUMBER ANGULAR ±0° 30' ±0° 30′ 41005-112 +0.15/-0.00 +0.006"/-0.000" HOLE SIZE

DATE 03/08/2021