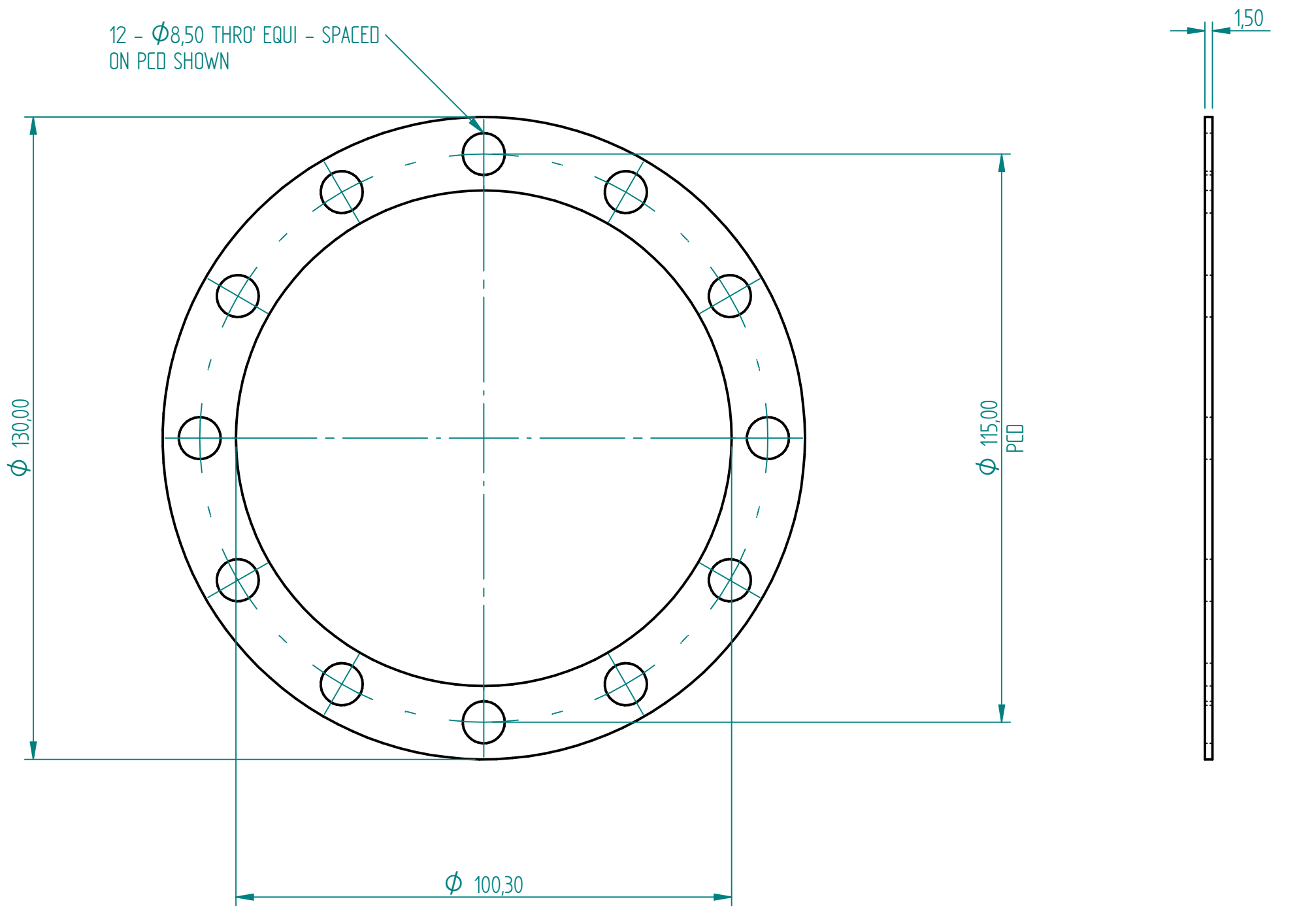



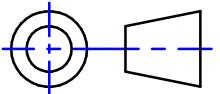
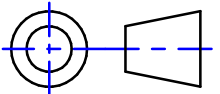


DO NOT SCALE - IF IN DOUBT, ASK



										QTY		OFF				
										W/O						
			MATERIAL: - KLINGER TOP-CHEM 2003					HEAT TREATMENT: - NONE				FINISH: - BLACKODISED				
			WELD AT  OR 			THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED.  SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799			3RD. ANGLE PROJECTION 		DRAWN		Jon			
			REMOVE ALL SHARP EDGES								CHKD.		George			
			TOOL No. & COMPONENT No. TO BE CLEARLY MARKED WHERE APPLICABLE			© COPYRIGHT 2025					DATE		31/07/2021			
			UNSPECIFIED TOLERANCES			MM.		INCHES			SCALE.					
			WHOLE NUMBERS			±0.4		±1/64"								
			ONE PLACE DECIMAL			±0.25		±0.010"		DESCRIPTION FLANGE SEAL						
			TWO PLACE DECIMALS			±0.13		±0.005"								
			THREE PLACE DECIMALS			±0.13		±0.005"		DRAWING NUMBER 41005-104						
			ANGULAR			±0° 30'		±0° 30'								
			HOLE SIZE			+0.15/-0.00		+0.006"/-0.000"								
C	1713	08/05/2025											SHEET 1			
B	1395	09/02/2022														
A	ISSUE	31/07/2021														
ISS' LEVEL	REVISION	DATE														