

DO NOT SCALE - IF IN DOUBT, ASK

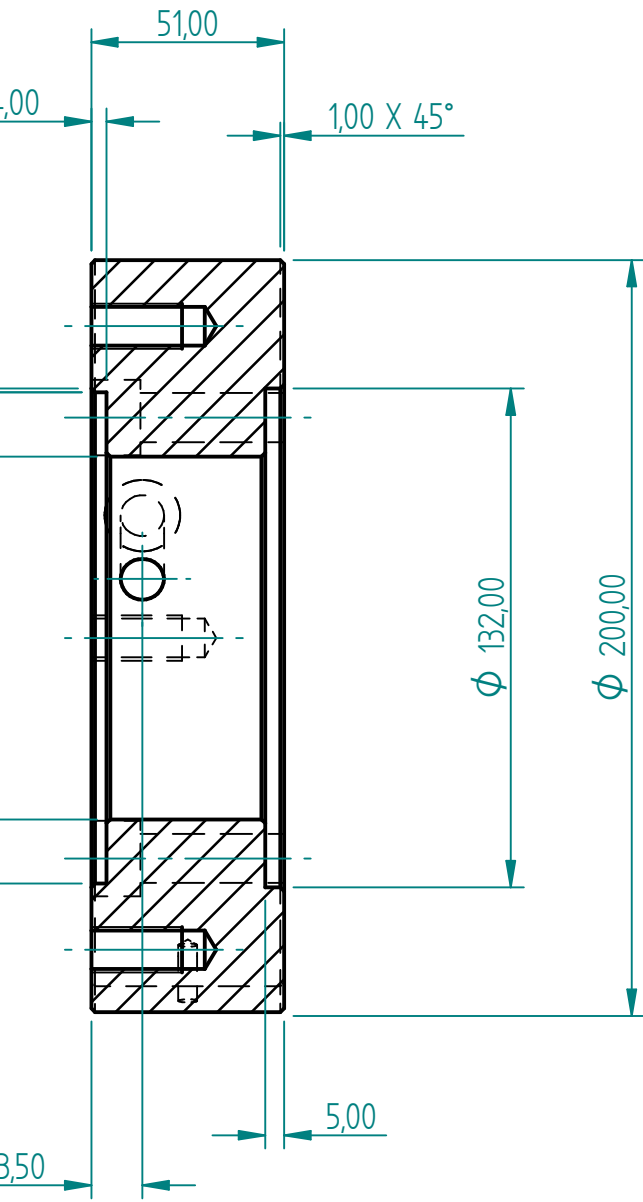
1 - TAP G1/4 x 15,00 DEEP &
C'BORE $\phi 20,00$ x 0,50 DEEP
DRILL THRO TAPPING SIZE

LASER MARK PART No ON O/D

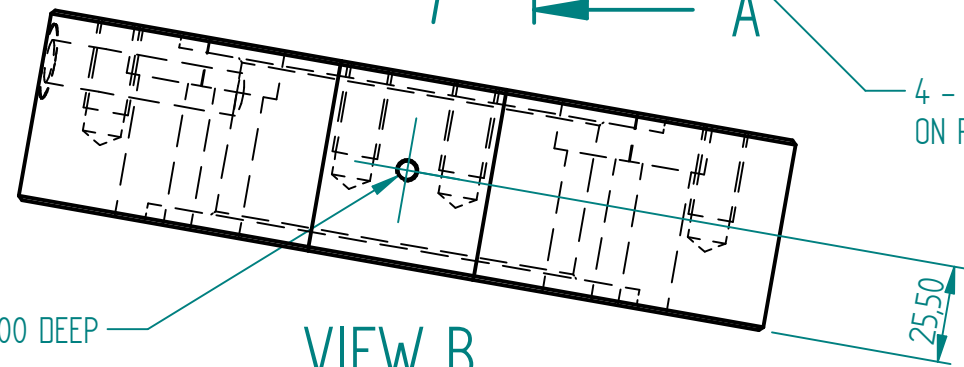
4 - $\phi 13,00$ THRO' & C'BORE
 $\phi 20,00$ x 13,00 DEEP EQUI - SPACED
ON PCD SHOWN

4 - TAP M12 x 24,00 DEEP EQUI - SPACED
ON PCD SHOWN




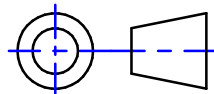
1 - TAP M6 x 12,00 DEEP



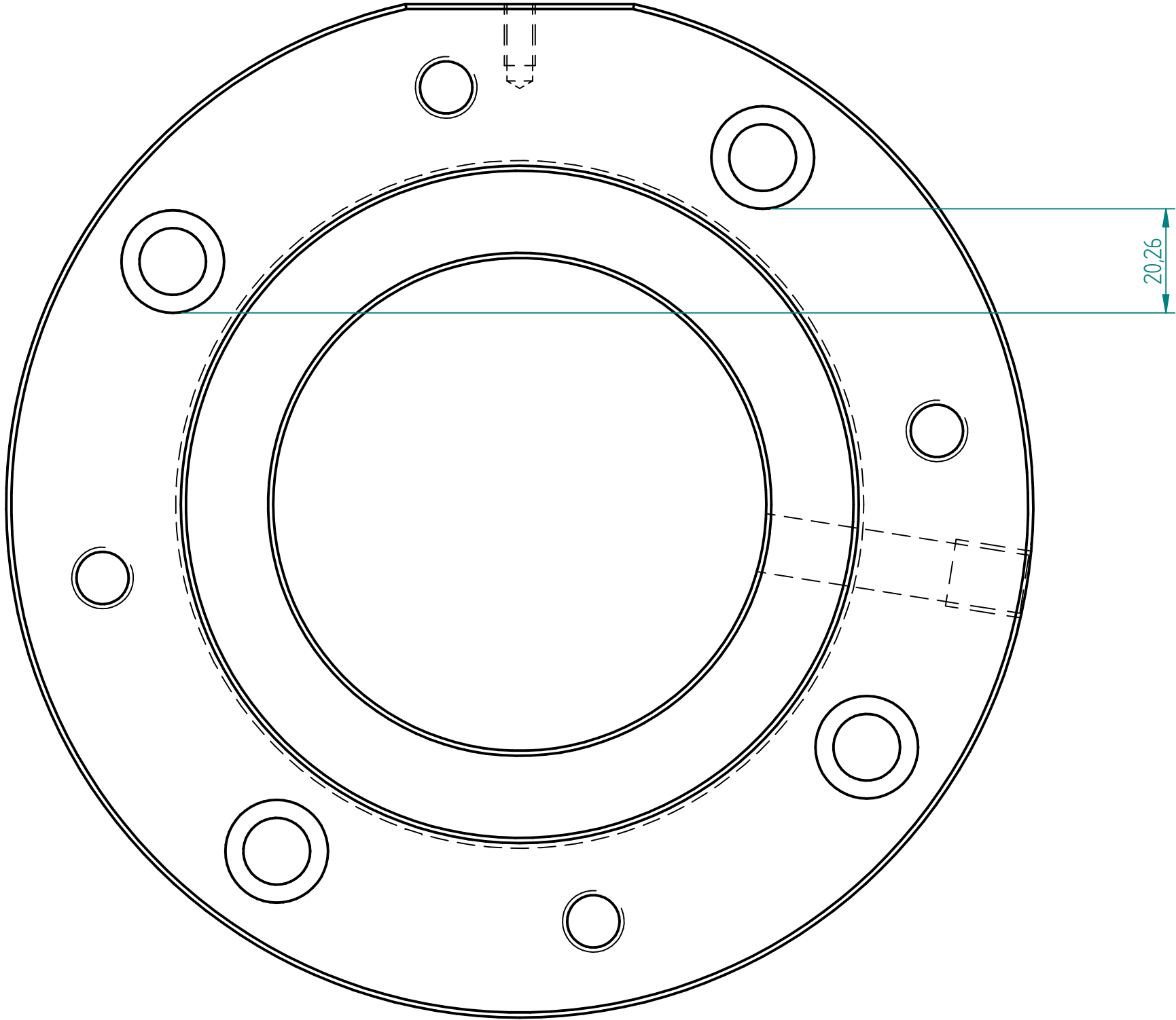
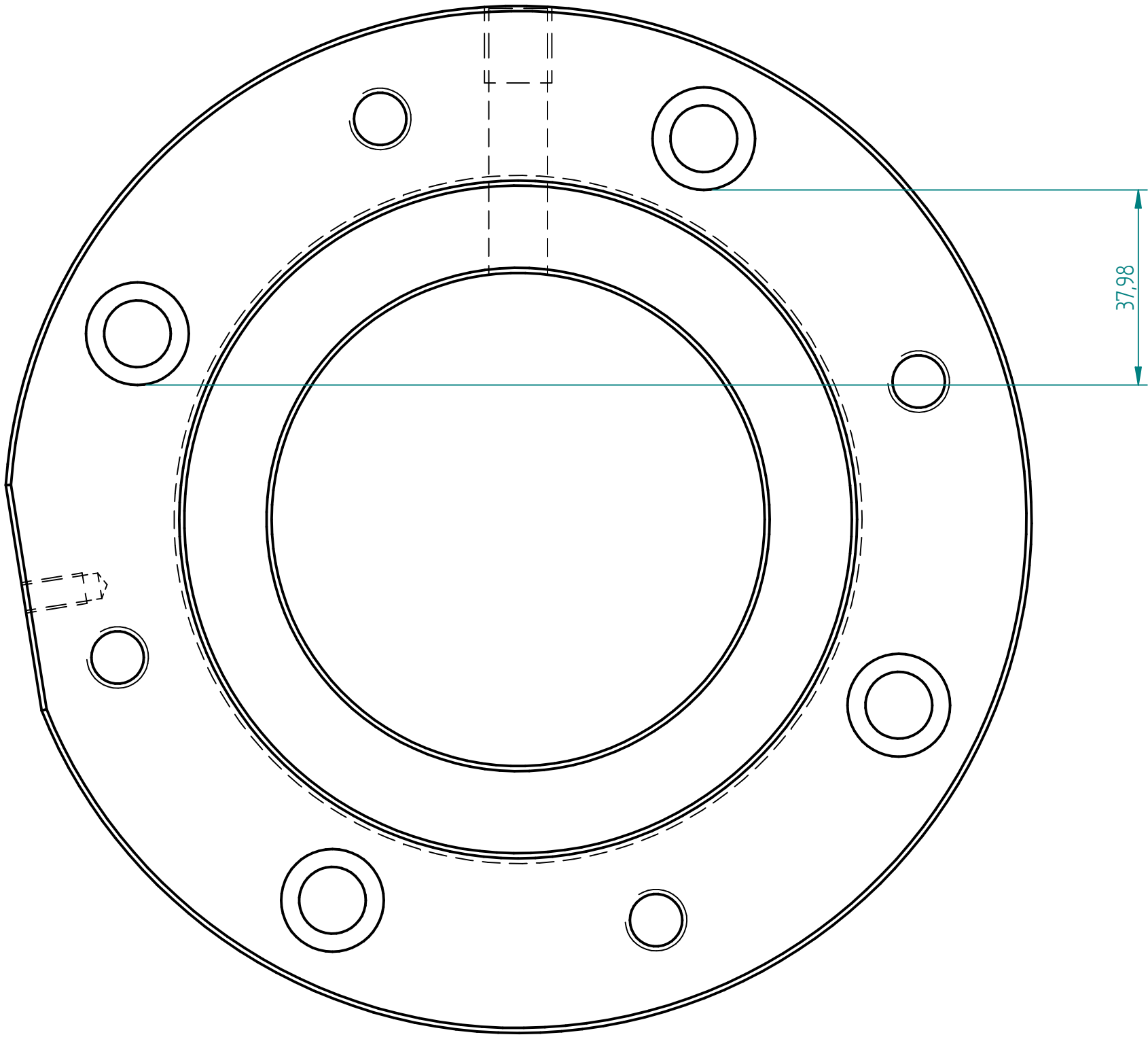
SECTION A-A




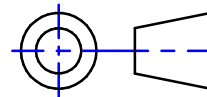


VIEW B


























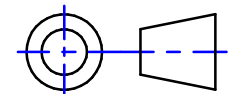
1 - TAP M6 x 12,00 DEEP			VIEW B			25.50			QTY		OFF		
									W/O				
			MATERIAL: - ALUMINIUM 6082			HEAT TREATMENT: - NONE			FINISH: - NONE				
			WELD AT  OR 		THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED.		 <div>SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799</div>			3RD. ANGLE PROJECTION		DRAWN Jon	
			REMOVE ALL SHARP EDGES									CHKD. George	
D			1750		06/08/2025							DATE 31/07/2021	
C			1711		08/05/2025								
B					10/03/2022					SCALE.			
A			ISSUE		31/07/2021		DESCRIPTION			DRAWING NUMBER			
ISS' LEVEL			REVISION		DATE		MOTOR MOUNTING RING			41005-102			
			UNSPECIFIED TOLERANCES		MM.		INCHES		SHEET 1				
			WHOLE NUMBERS		±0.4		±1/64"						
			ONE PLACE DECIMAL		±0.25		±0.010"						
			TWO PLACE DECIMALS		±0.13		±0.005"						
			THREE PLACE DECIMALS		±0.13		±0.005"						
			ANGULAR		±0° 30'		±0° 30'						
			HOLE SIZE		+0.15/-0.00		+0.006"/-0.000"						




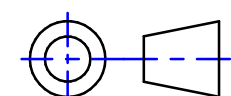
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										QTY		OFF			
										W/O					
							MATERIAL: - ALUMINIUM 6082		HEAT TREATMENT: - NONE		FINISH: - NONE				
				WELD AT  OR //	UNSPECIFIED TOLERANCES	MM.	INCHES	THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES. LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED.	 SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799	 COPYRIGHT 2025	DRAWN	Jon			
				GRIND AT 'G'	WHOLE NUMBERS	±0.4	±1/64"				CHKD.				
				REMOVE ALL SHARP EDGES	ONE PLACE DECIMAL	±0.25	±0.010"				DATE	31/07/2021			
				TOOL NUMBER AND COMPONENT NUMBER TO BE CLEARLY MARKED WHERE APPLICABLE.	TWO PLACE DECIMAL	±0.13	±0.005"	<div>3RD. ANGLE PROJECTION</div> 	DESCRIPTION	DRAWING NUMBER	41005-102				
					THREE PLACE DECIMAL	±0.13	±0.005"								
A	ISSUE	31/07/2021			ANGULAR	±0° 30'	±0° 30'								
ISS' LEVEL	REVISION	DATE			HOLE SIZE	+0.15/-0.00	+0.006"/-0.000"								
										MOTOR MOUNTING RING					

DO NOT SCALE - IF IN DOUBT, ASK

						QTY		OFF					
						W/O							
			MATERIAL: - ALUMINIUM 6082			HEAT TREATMENT: - NONE			FINISH: - NONE				
			WELD AT  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR  OR 		THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED.			 SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799		3RD. ANGLE PROJECTION		DRAWN	Jon
			REMOVE ALL SHARP EDGES							CHKD.	George		
D	1750	06/08/2025	TOOL No. & COMPONENT No. TO BE CLEARLY MARKED WHERE APPLICABLE		© COPYRIGHT 2025					DATE	31/07/2021		
C	1711	08/05/2025	UNSPECIFIED TOLERANCES		MM.	INCHES				SCALE.			
B		10/03/2022	WHOLE NUMBERS		±0.4	±1/64"							
A	ISSUE	31/07/2021	ONE PLACE DECIMAL		±0.25	±0.010"							
			TWO PLACE DECIMALS		±0.13	±0.005"	DESCRIPTION		DRAWING NUMBER				
			THREE PLACE DECIMALS		±0.13	±0.005"							
			ANGULAR		±0° 30'	±0° 30'							
ISS' LEVEL	REVISION	DATE	HOLE SIZE		+0.15/-0.00	+0.006"/-0.000"	MOTOR MOUNTING RING		41005-102				

										QTY		OFF			
										W/O					
							MATERIAL: – ALUMINIUM 6082			HEAT TREATMENT: – NONE			FINISH: – NONE		
				WELD AT  OR // // // //		UNSPECIFIED TOLERANCES	MM.	INCHES	THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES. LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED.	 SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799	 COPYRIGHT 2025		DRAWN	Jon	
				GRIND AT 'G'		WHOLE NUMBERS	±0.4	±1/64"					CHKD.		
				REMOVE ALL SHARP EDGES		ONE PLACE DECIMAL	±0.25	±0.010"			SHEET 3		DATE	31/07/2021	
				TOOL NUMBER AND COMPONENT NUMBER TO BE CLEARLY MARKED WHERE APPLICABLE.	TWO PLACE DECIMAL		±0.13	±0.005"				DESCRIPTION MOTOR MOUNTING RING	DRAWING NUMBER 41005-102		
					THREE PLACE DECIMAL		±0.13	±0.005"							
A	ISSUE	31/07/2021			ANGULAR		±0° 30'	±0° 30'							
ISS' LEVEL	REVISION	DATE	HOLE SIZE		+0.15/-0.00	+0.006"/-0.000"									

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												W/O						
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							WELD AT  OR //	UNSPECIFIED TOLERANCES	MM.	INCHES	THIS DRAWING IS THE PROPERTY OF SPECIALIST TOOLING TECHNOLOGIES. LTD AND MAY NOT BE COPIED OR USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUPPLIED.	 SPECIALIST TOOLING TECHNOLOGIES LTD UNIT 2 PARK32 PARK ROAD PONTEFRACT WF8 4PS TEL 01977 511799	 COPYRIGHT 2025		DRAWN	Jon		
							GRIND AT 'G'	WHOLE NUMBERS	±0.4	±1/64"					CHKD.			
							REMOVE ALL SHARP EDGES	ONE PLACE DECIMAL	±0.25	±0.010"					DATE	31/07/2021		
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								THREE PLACE DECIMAL	±0.13	±0.005"								
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A	ISSUE	31/07/2021																
ISS' LEVEL	REVISION	DATE	ISS' LEVEL	REVISION	DATE													

DO NOT SCALE - IF IN DOUBT, ASK

QTY	OFF
W\O	

FINISH: - NONE	
	FINISH: - NONE

© COPYRIGHT 2025	DRAWN	Jon
	CHKD	

	CHKD.	
SHEET 5	DATE	31/07/2021

DRAWING NUMBER	41005-102
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A	ISSUE				
ISS' LEVEL	REVISION	DATE	ISS' LEVEL	REVISION	DATE